

Fig. 1A

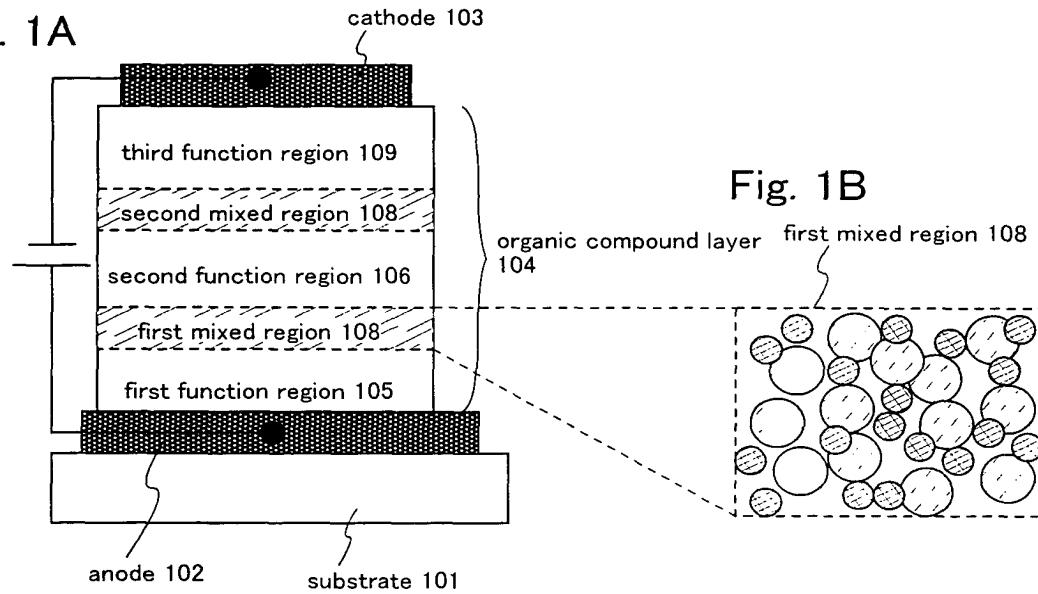


Fig. 1B

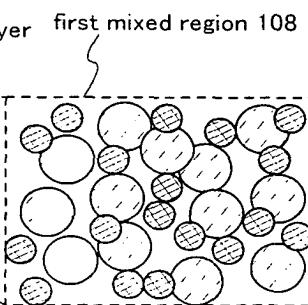


Fig. 1C

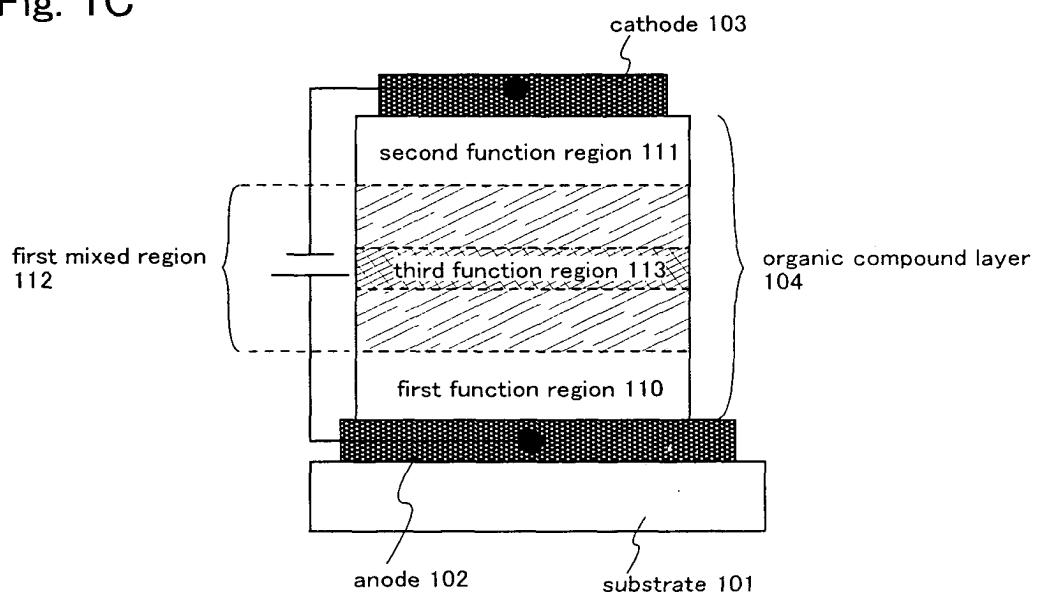


Fig. 2A

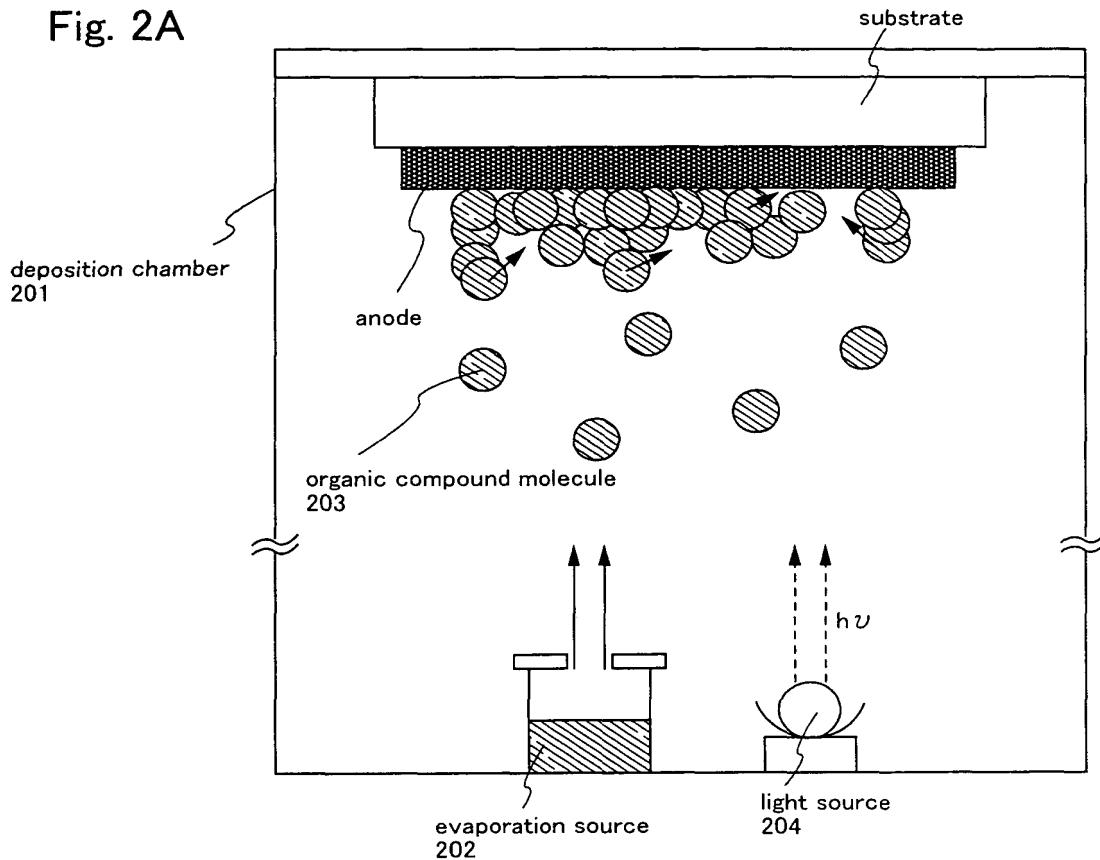


Fig. 2B

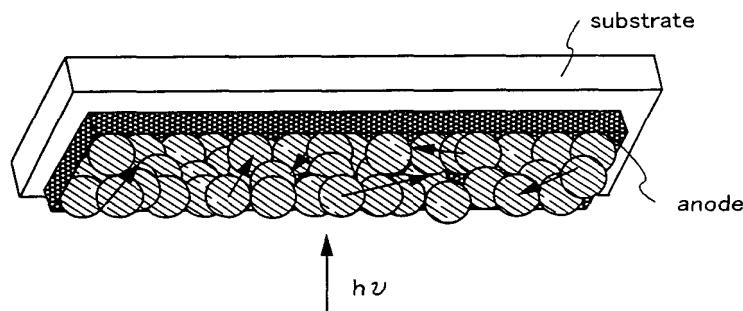


Fig. 2C

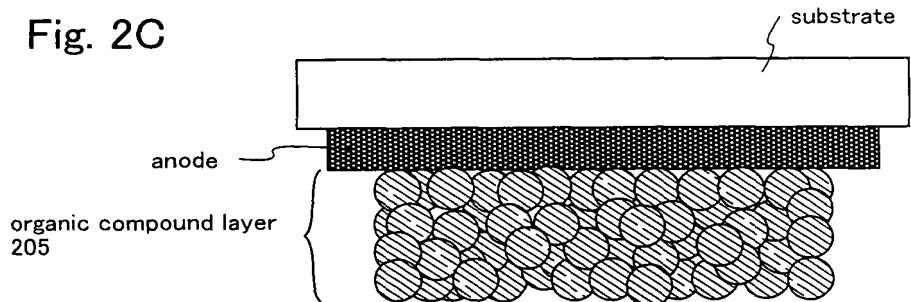


Fig. 3A

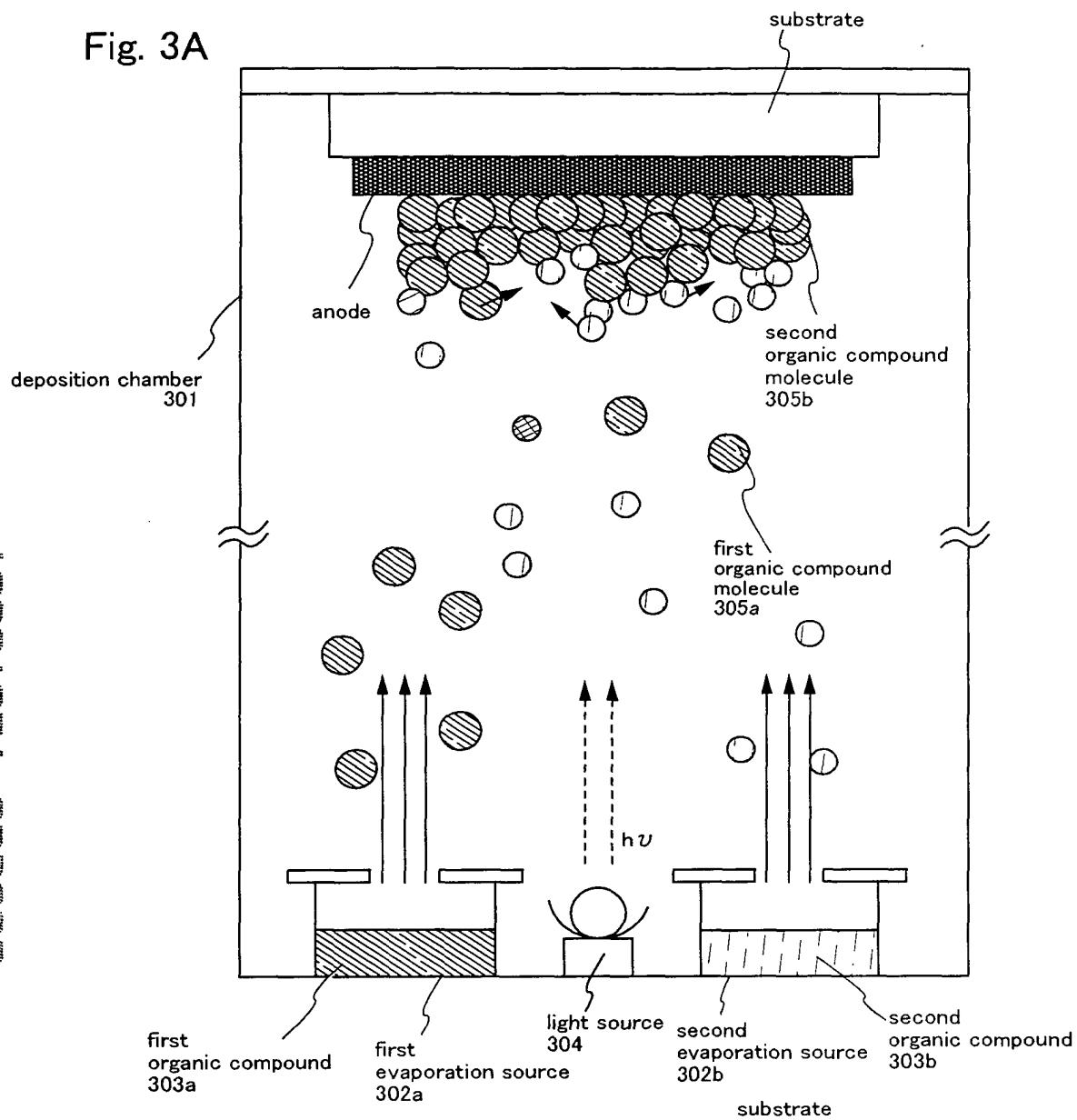
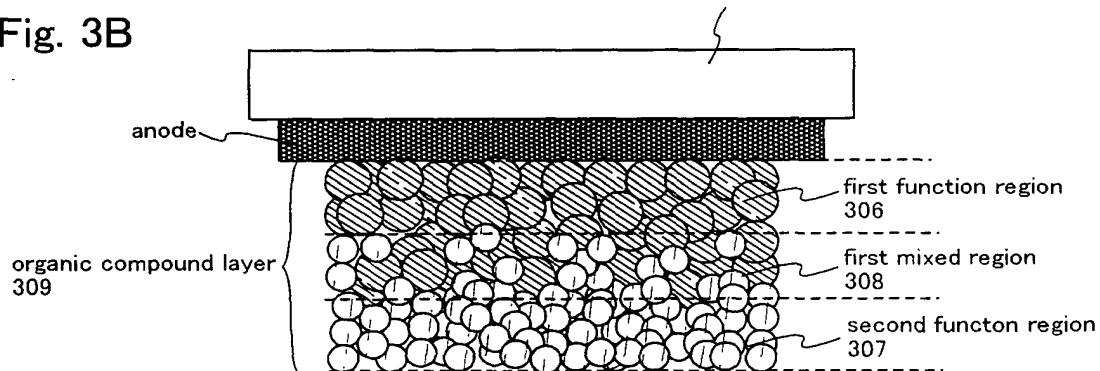


Fig. 3B



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Fig. 4A

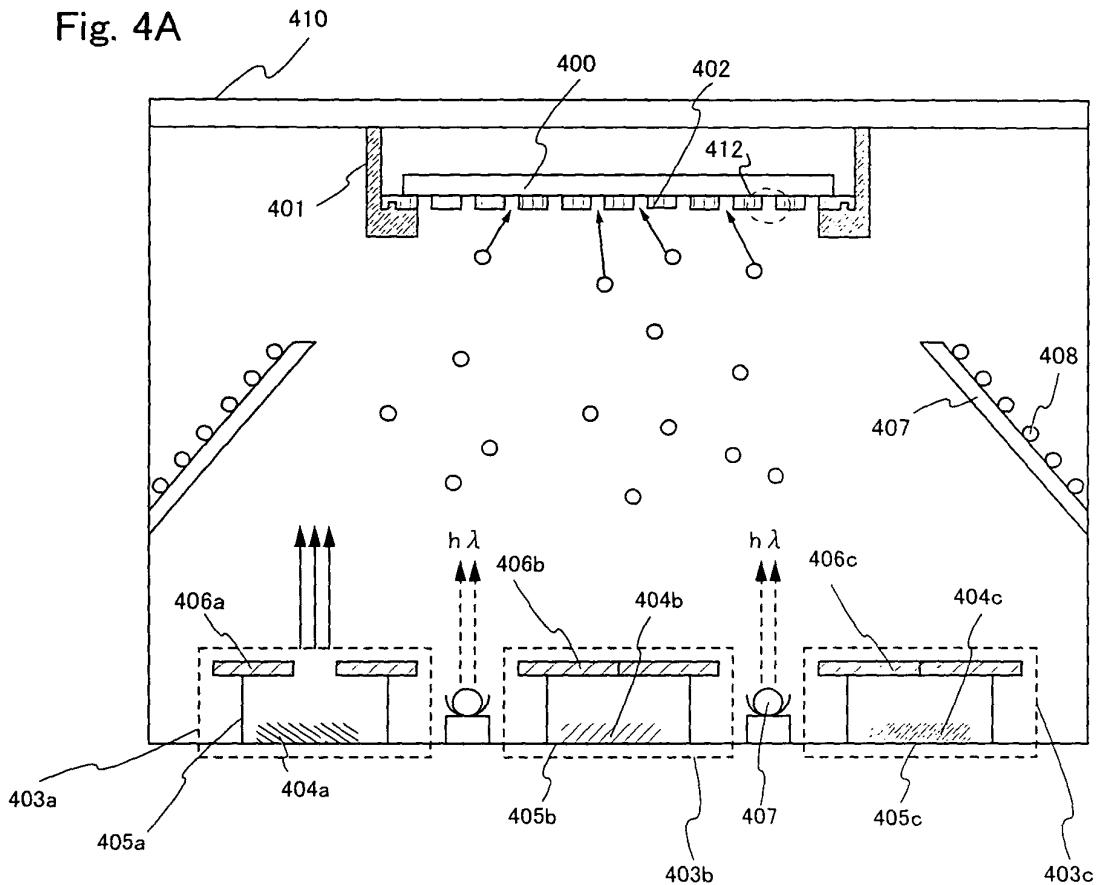
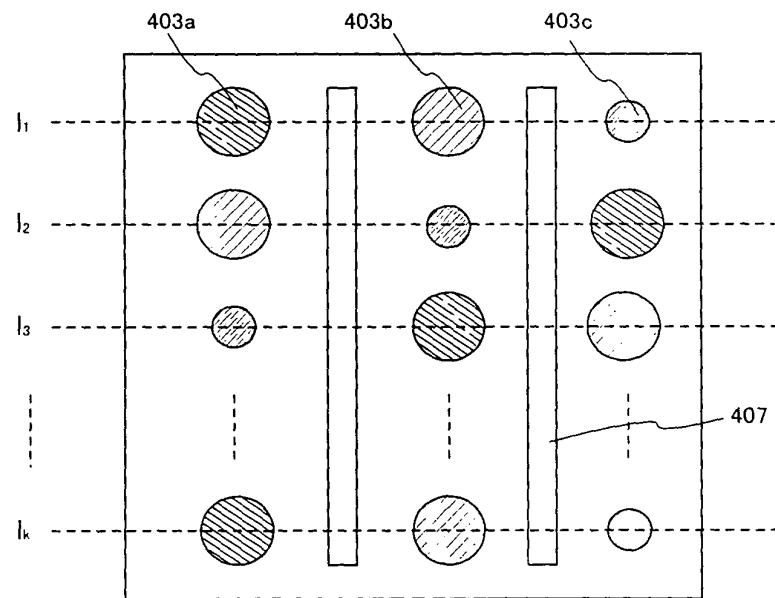


Fig. 4B



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Fig. 5A

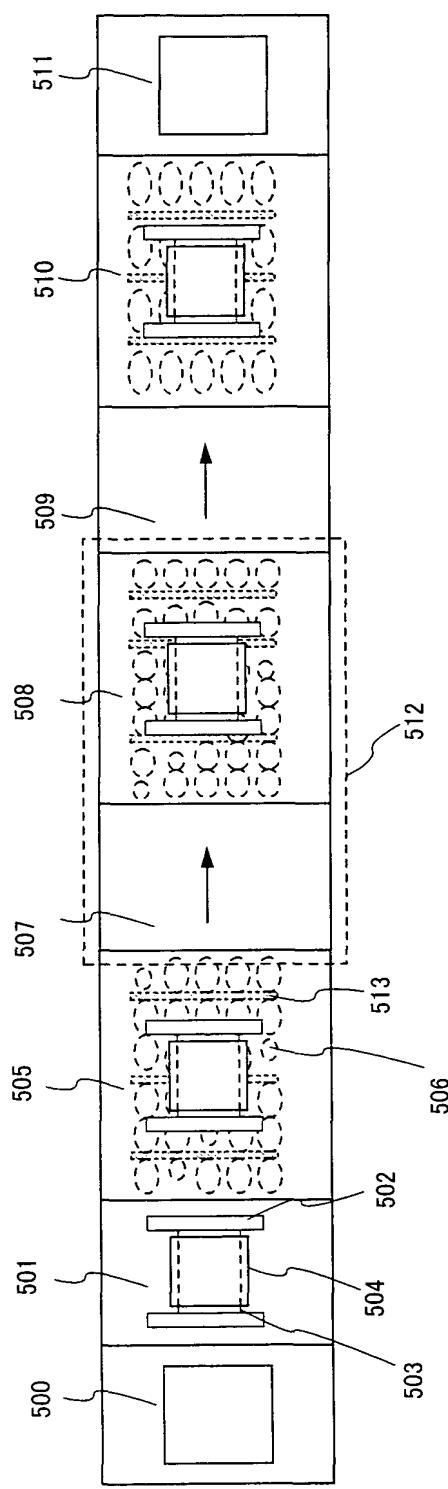
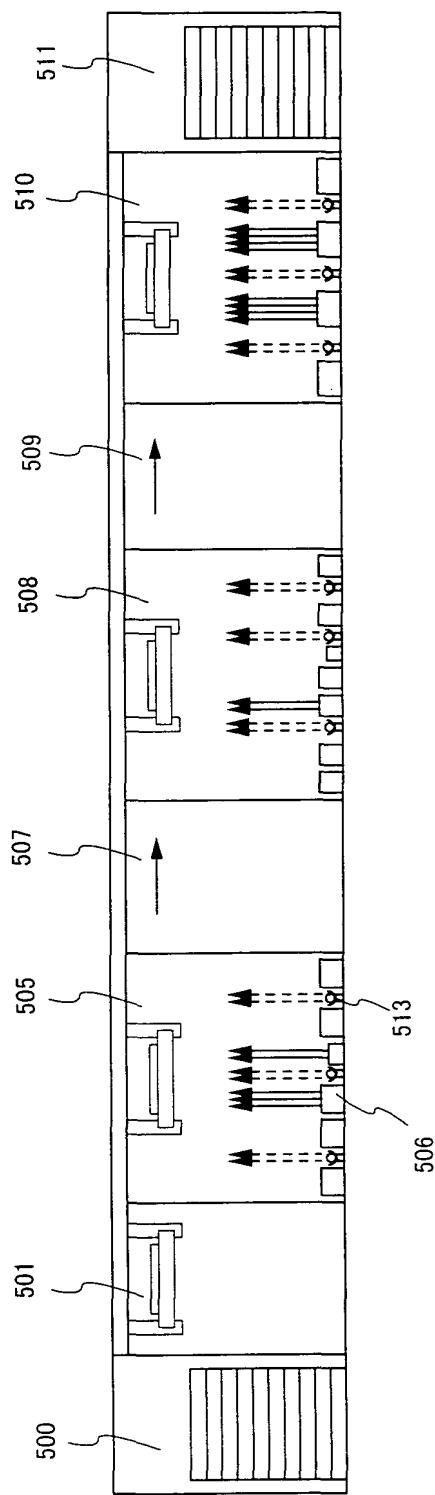


Fig. 5B



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Fig. 6A

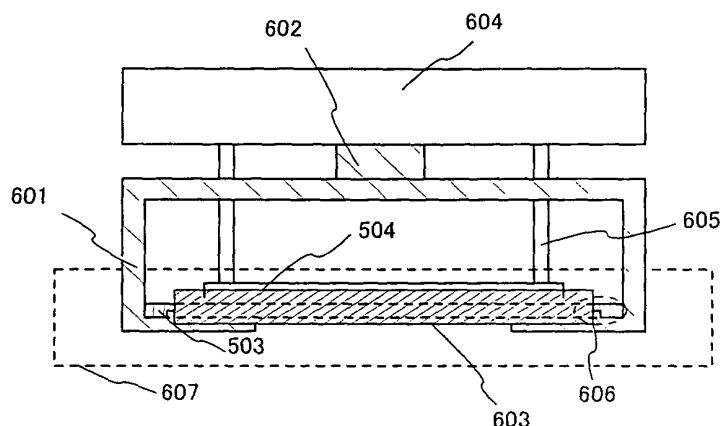


Fig. 6B

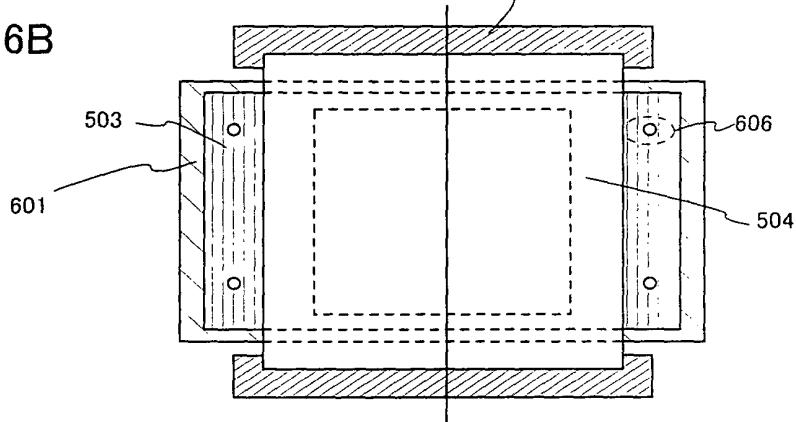


Fig. 6C

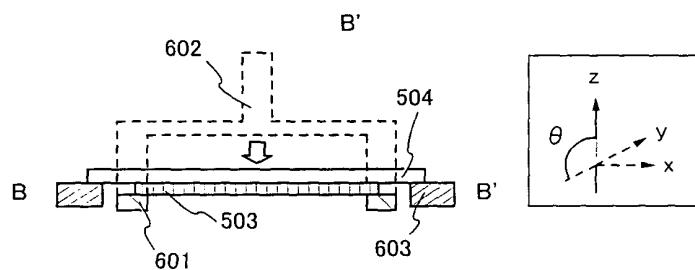


Fig. 6D

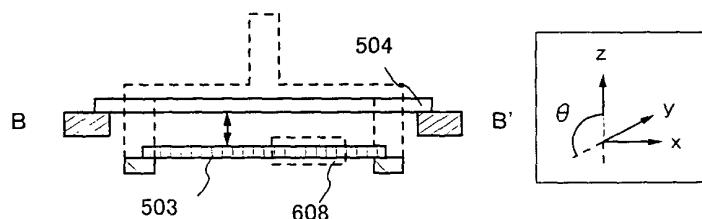


Fig. 6E

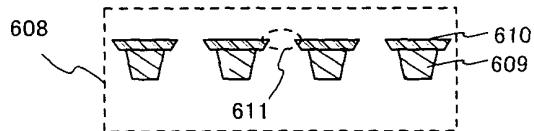
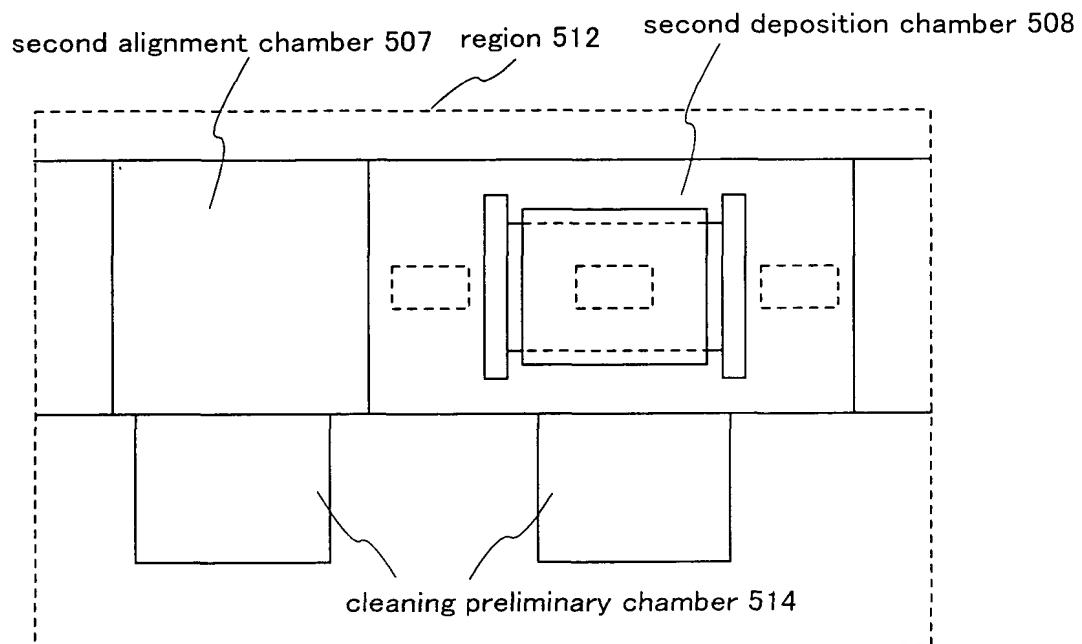


Fig. 7



100-000000000000000000000000000000

Fig. 8

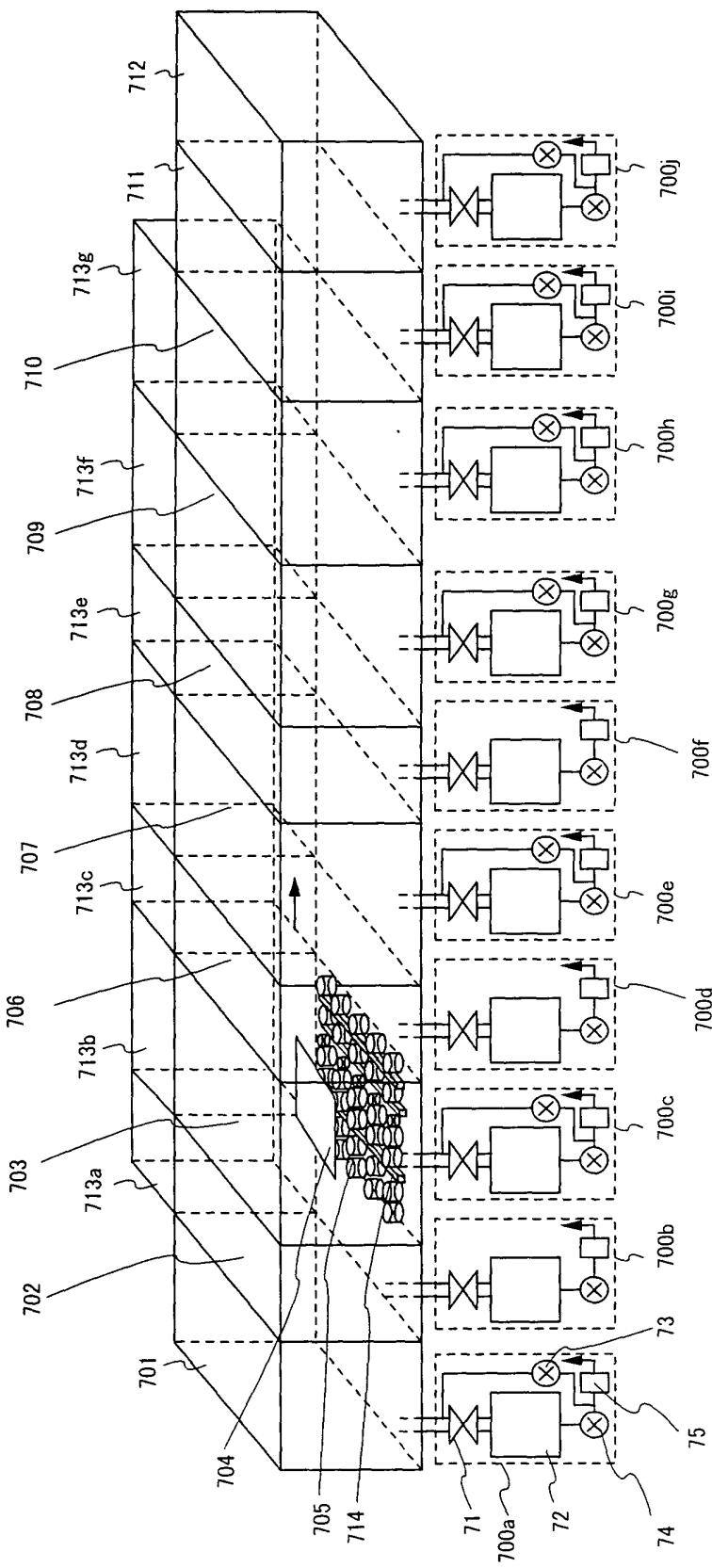


Fig. 9A

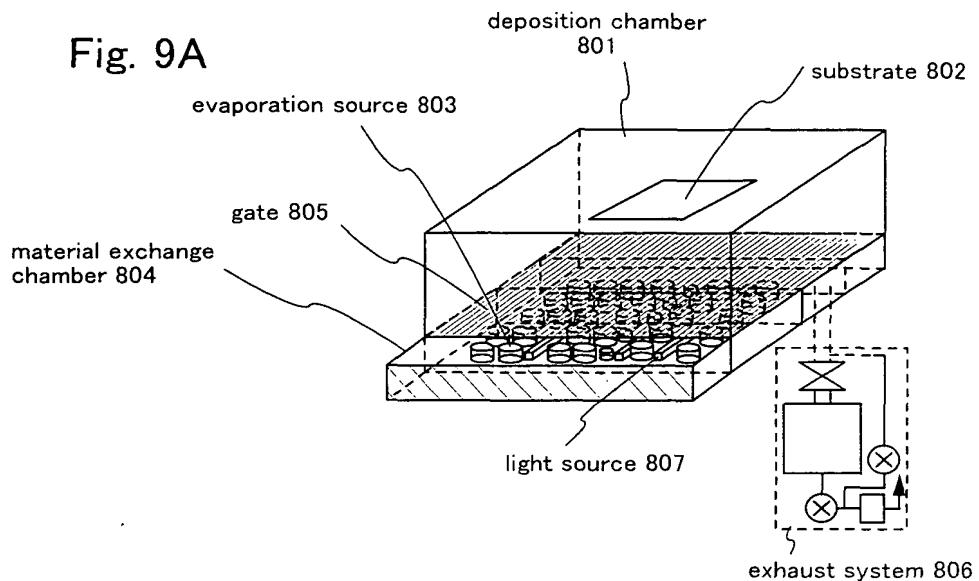


Fig. 9B

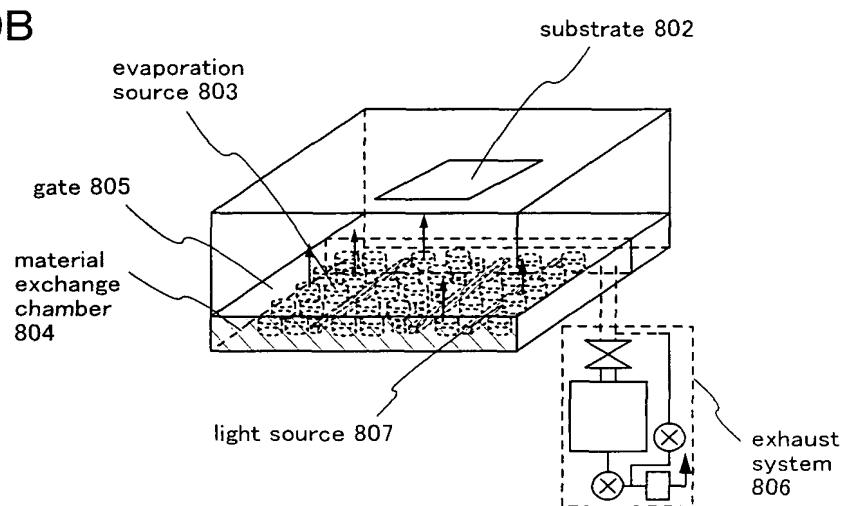


Fig. 9C

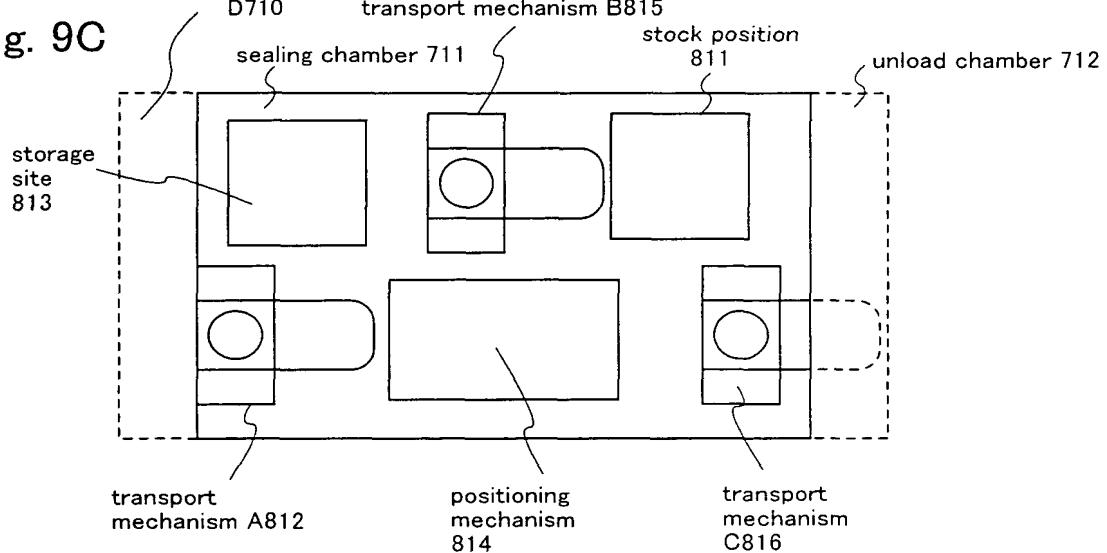


Fig. 10A

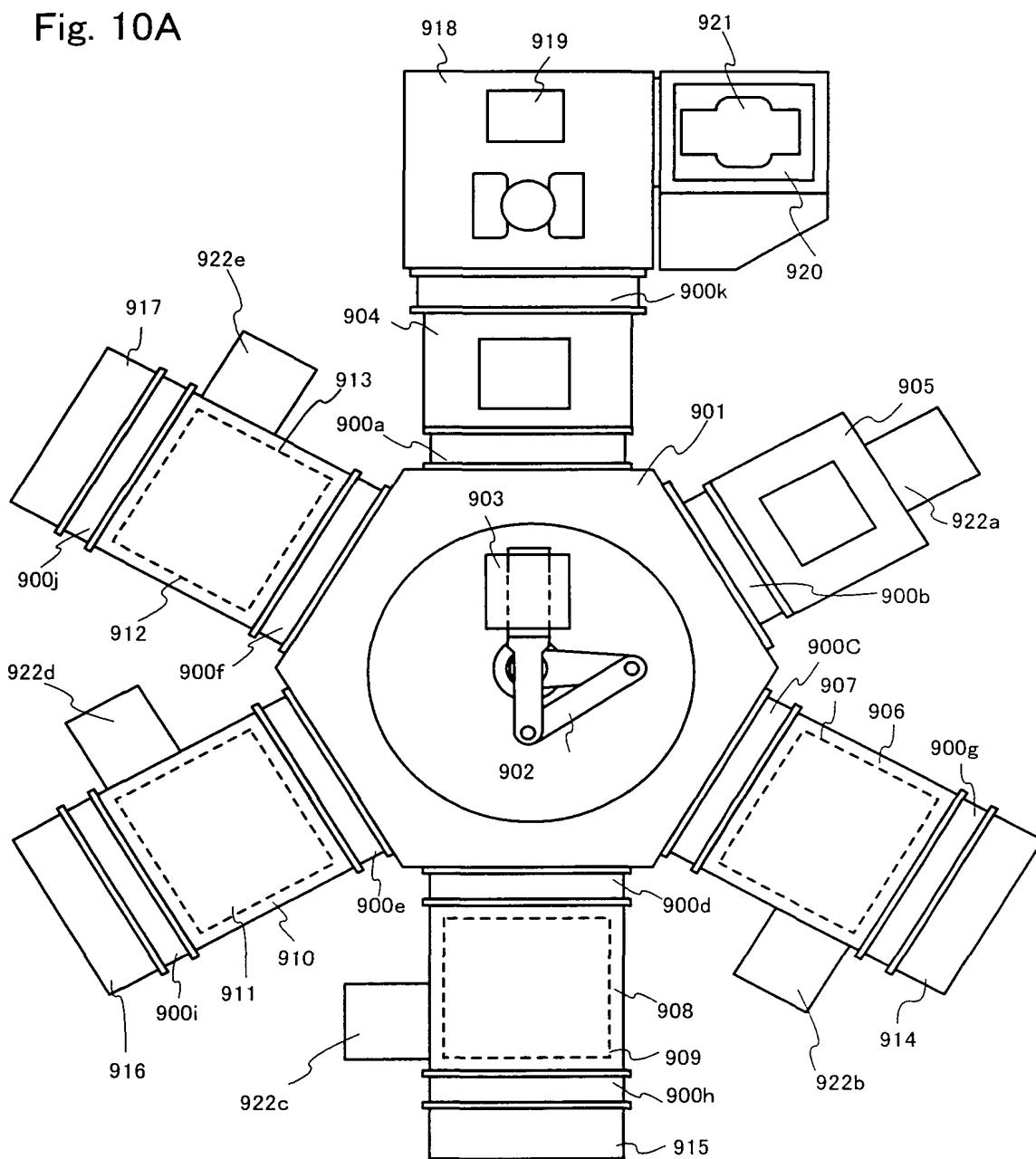
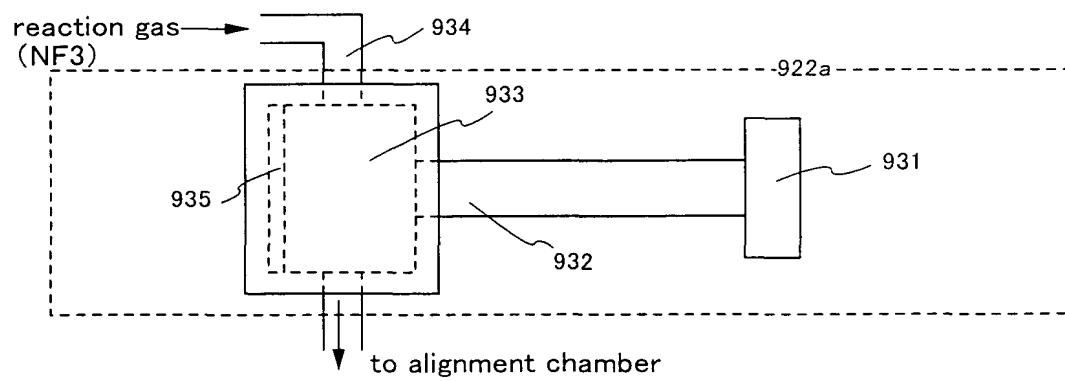


Fig. 10B



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Fig. 11A

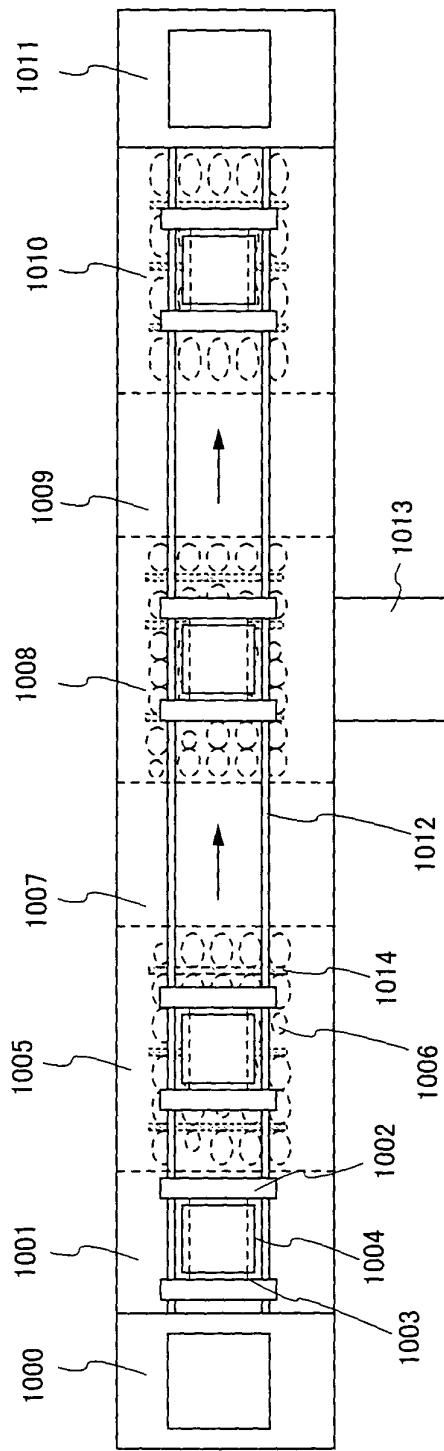


Fig. 11B

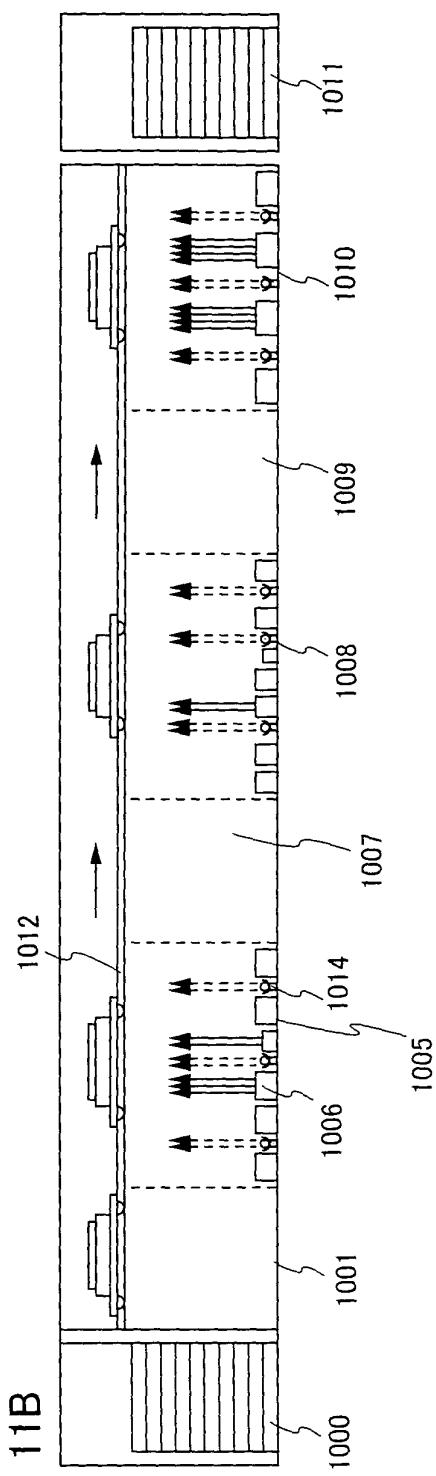
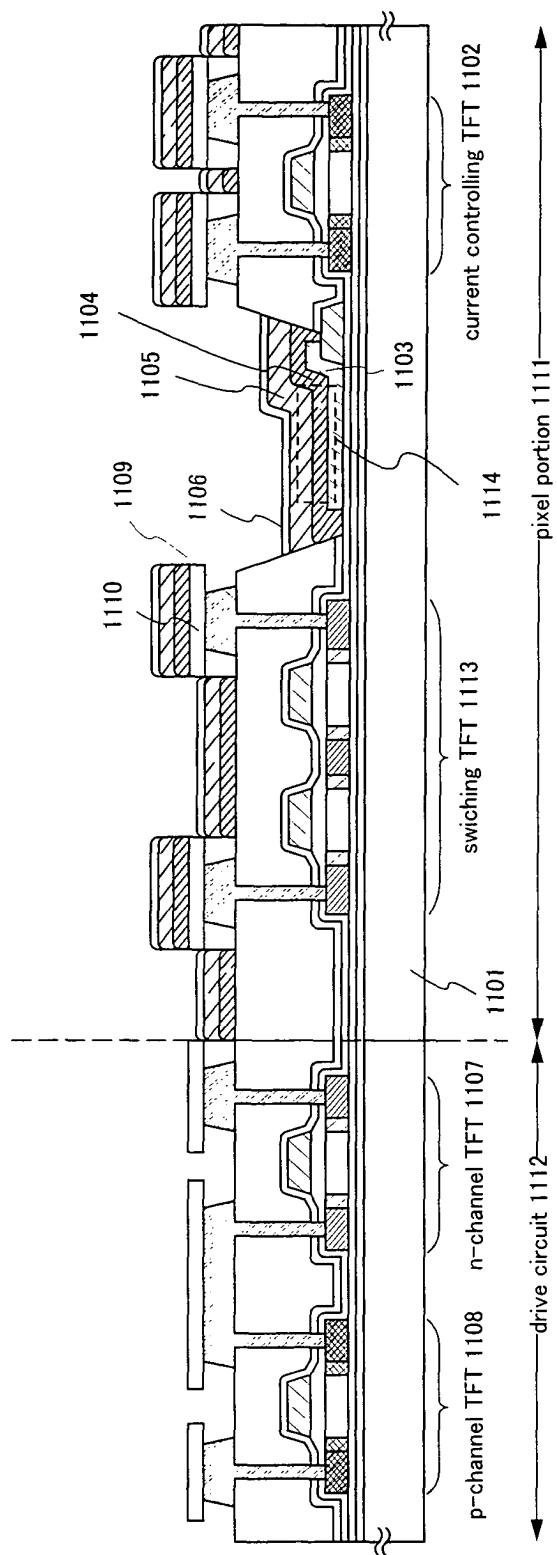
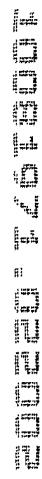


FIGURE 12  
A cross-sectional view of a pixel portion 1111 of a liquid crystal display device.

Fig. 12





**Fig. 13A** 1204 cover material 1201 source side drive circuit

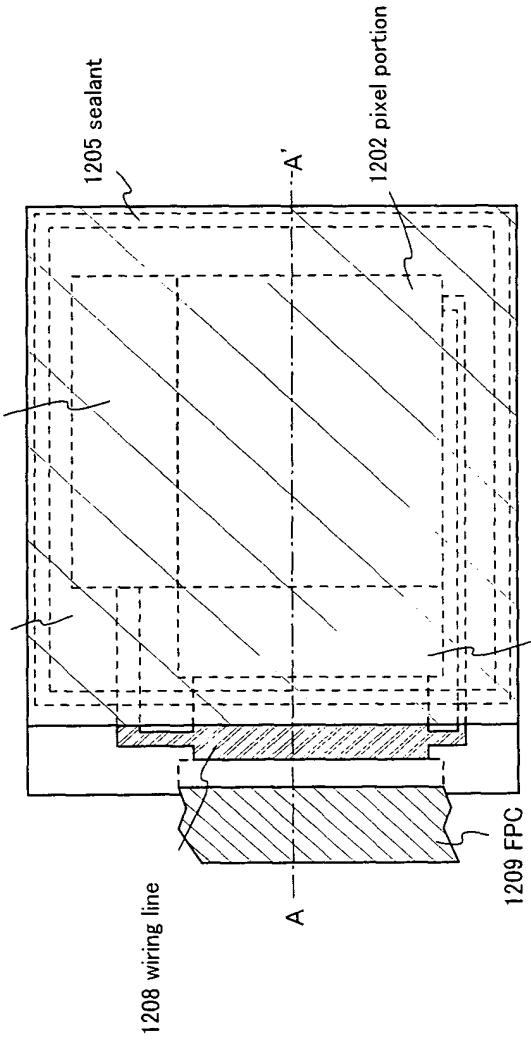
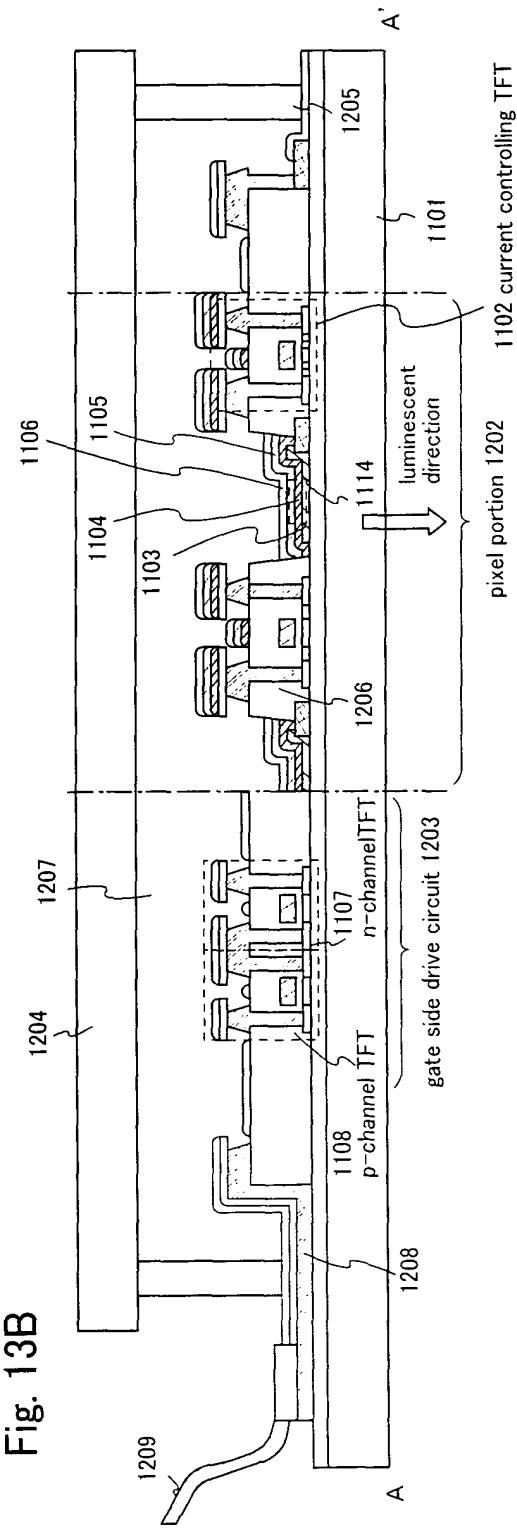


Fig. 13B



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Fig. 14

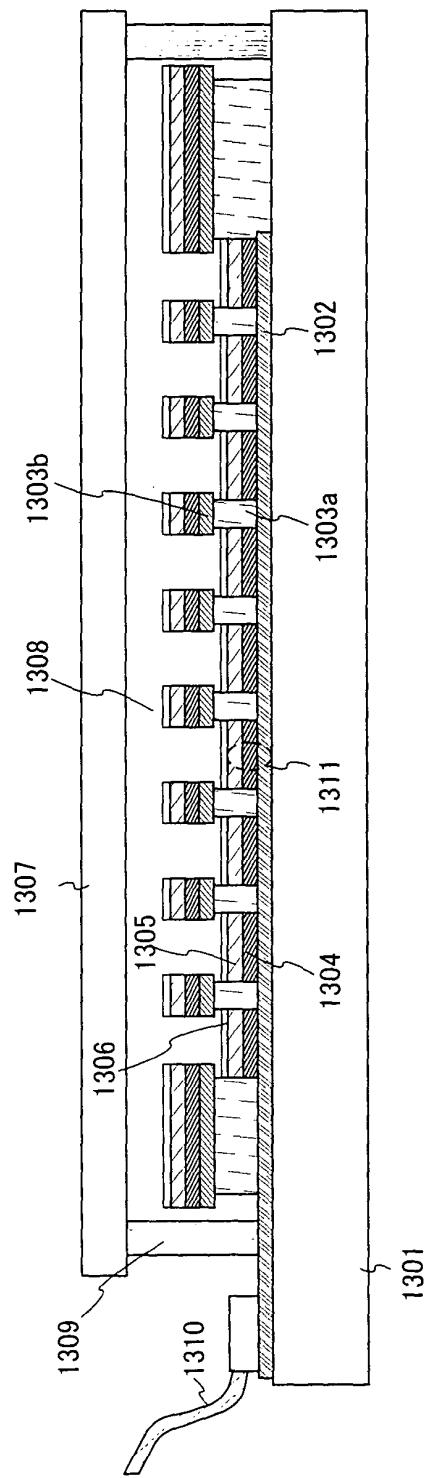


Fig. 15A

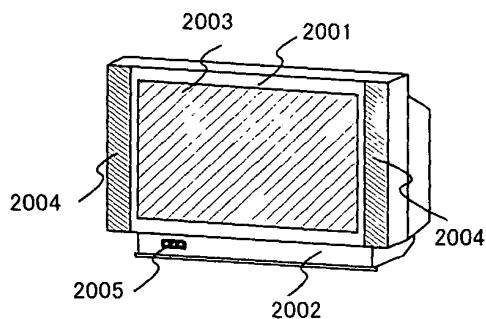


Fig. 15B

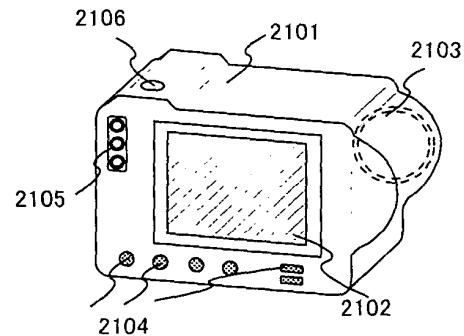


Fig. 15C

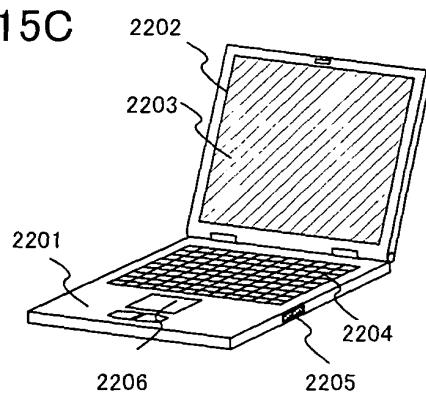


Fig. 15D

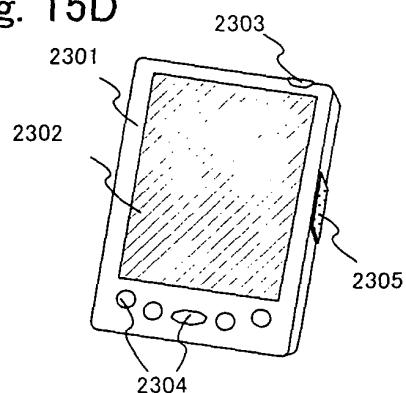


Fig. 15E

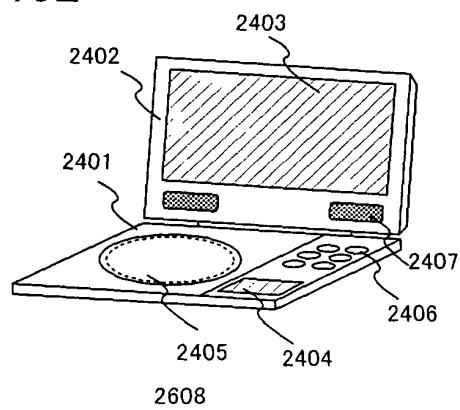


Fig. 15F

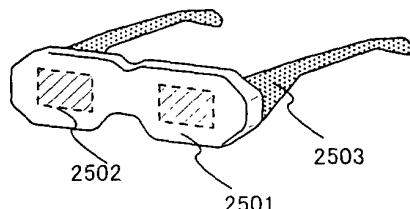


Fig. 15G

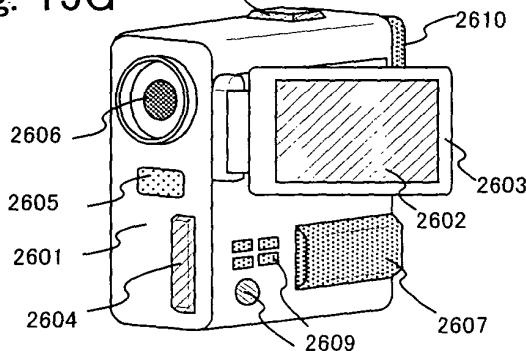
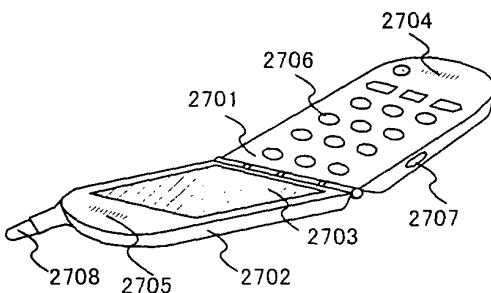
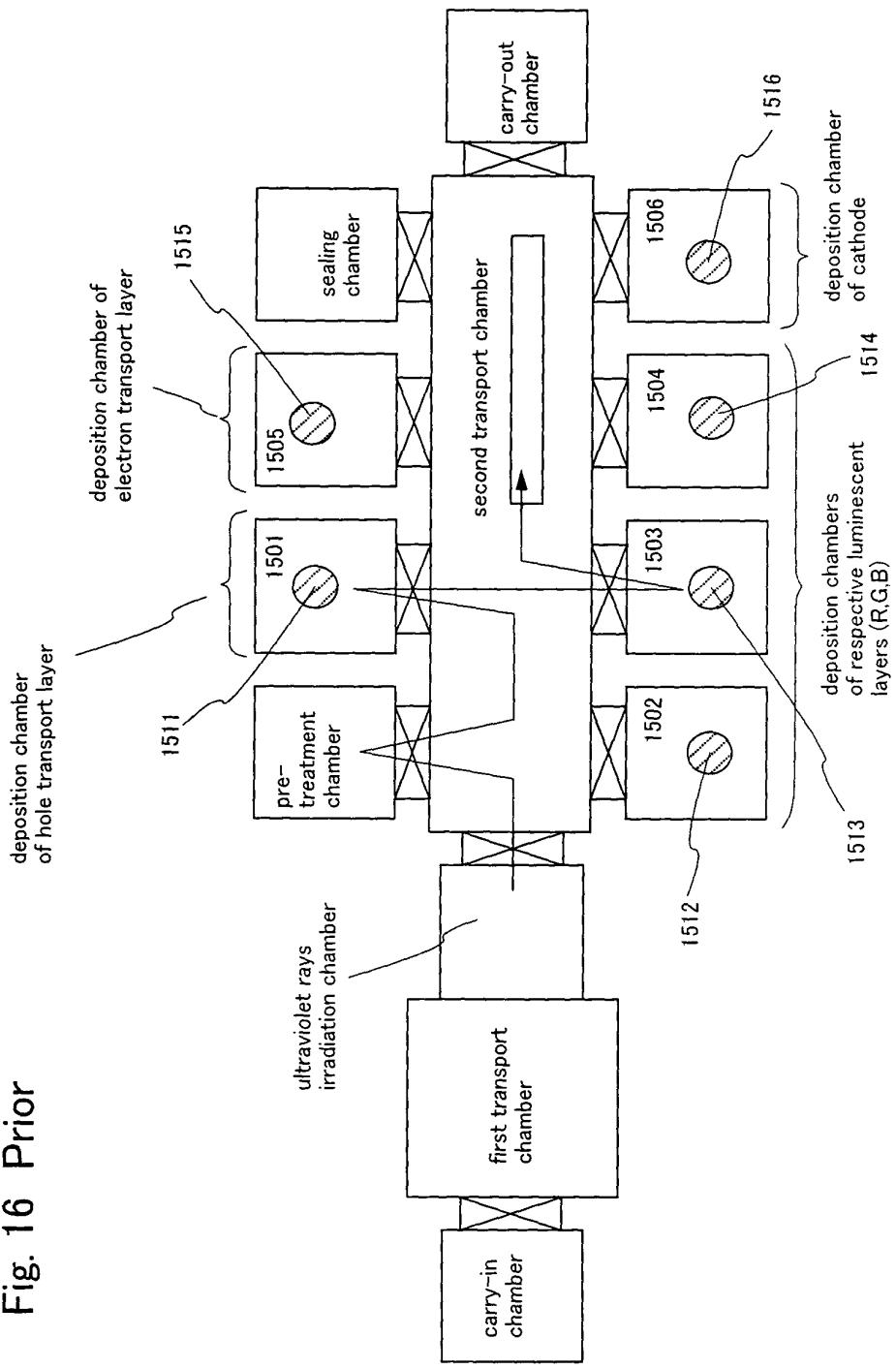


Fig. 15H



**Fig. 16 Prior**



## Prior

Fig. 17A

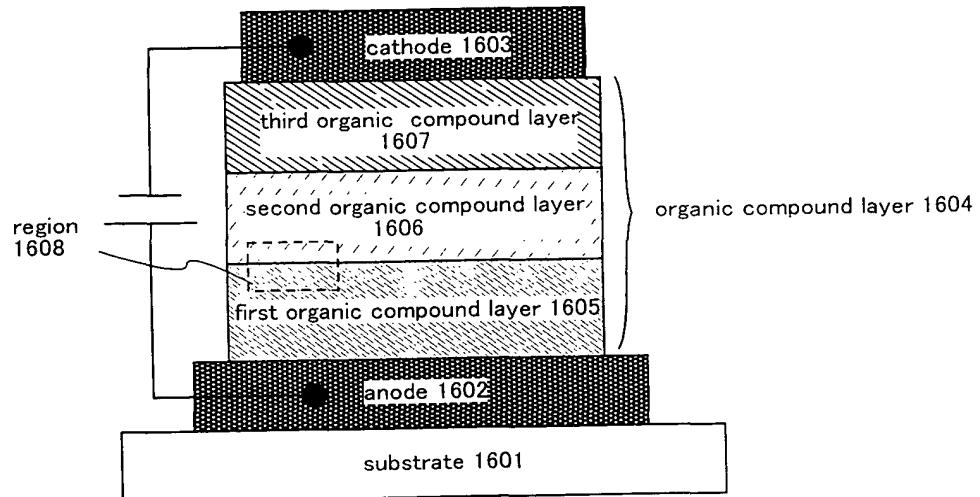


Fig. 17B

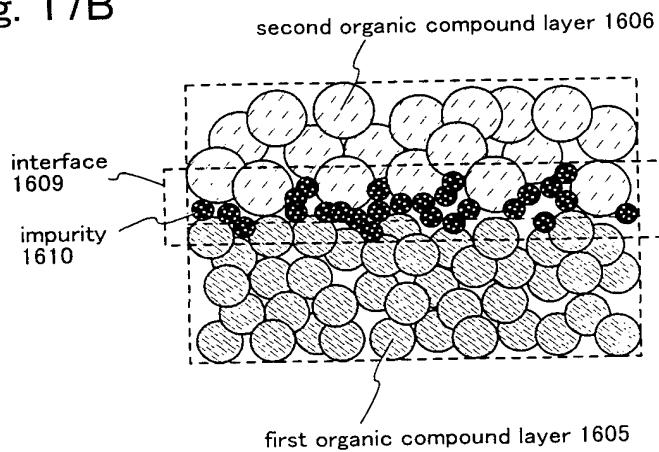


Fig. 18A color filter method

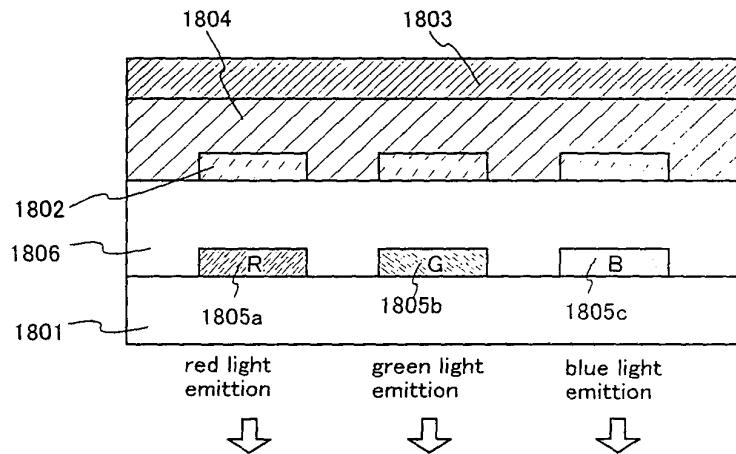


Fig.18B CCM (color changing mediums) method

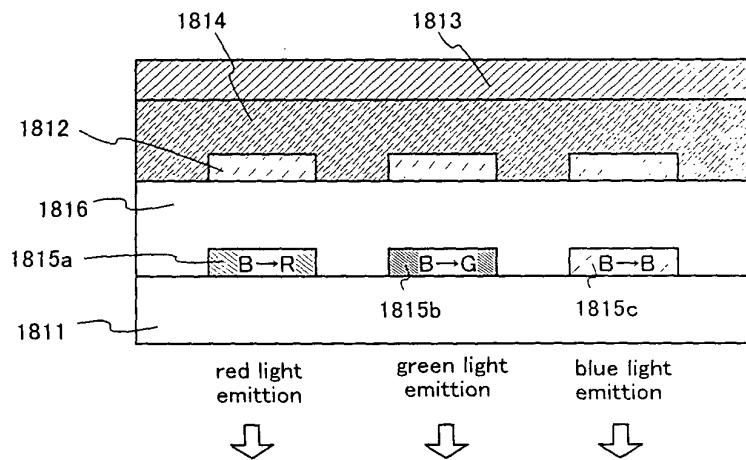


Fig. 19A

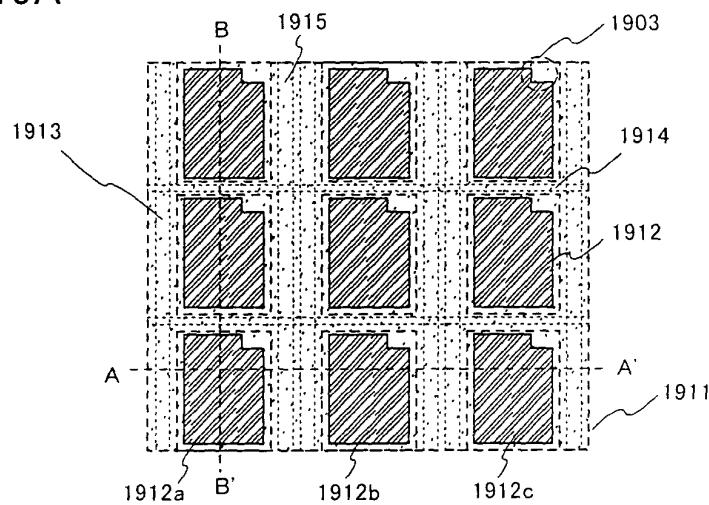


Fig. 19B

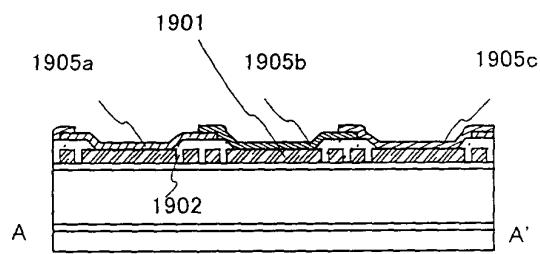
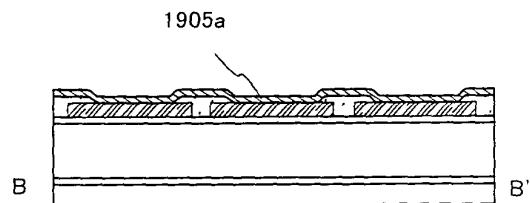


Fig. 19C



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Fig. 20

